

**Figure 1. Soy Hydrolysate Viscosity
vs. Shear Rate**

U.S. PTO
JC918 09/779273
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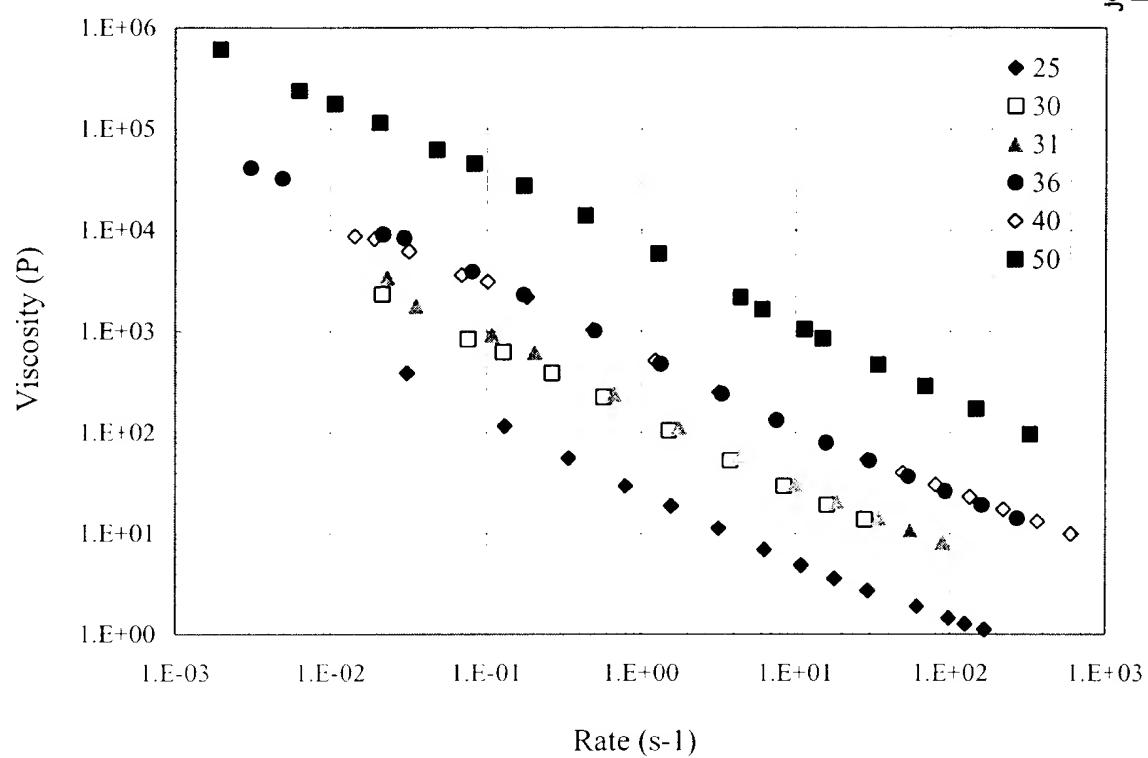



Figure 2. Peak Molecular Weight of Hydrolysate vs. Time and Temperature of Hydrolysis

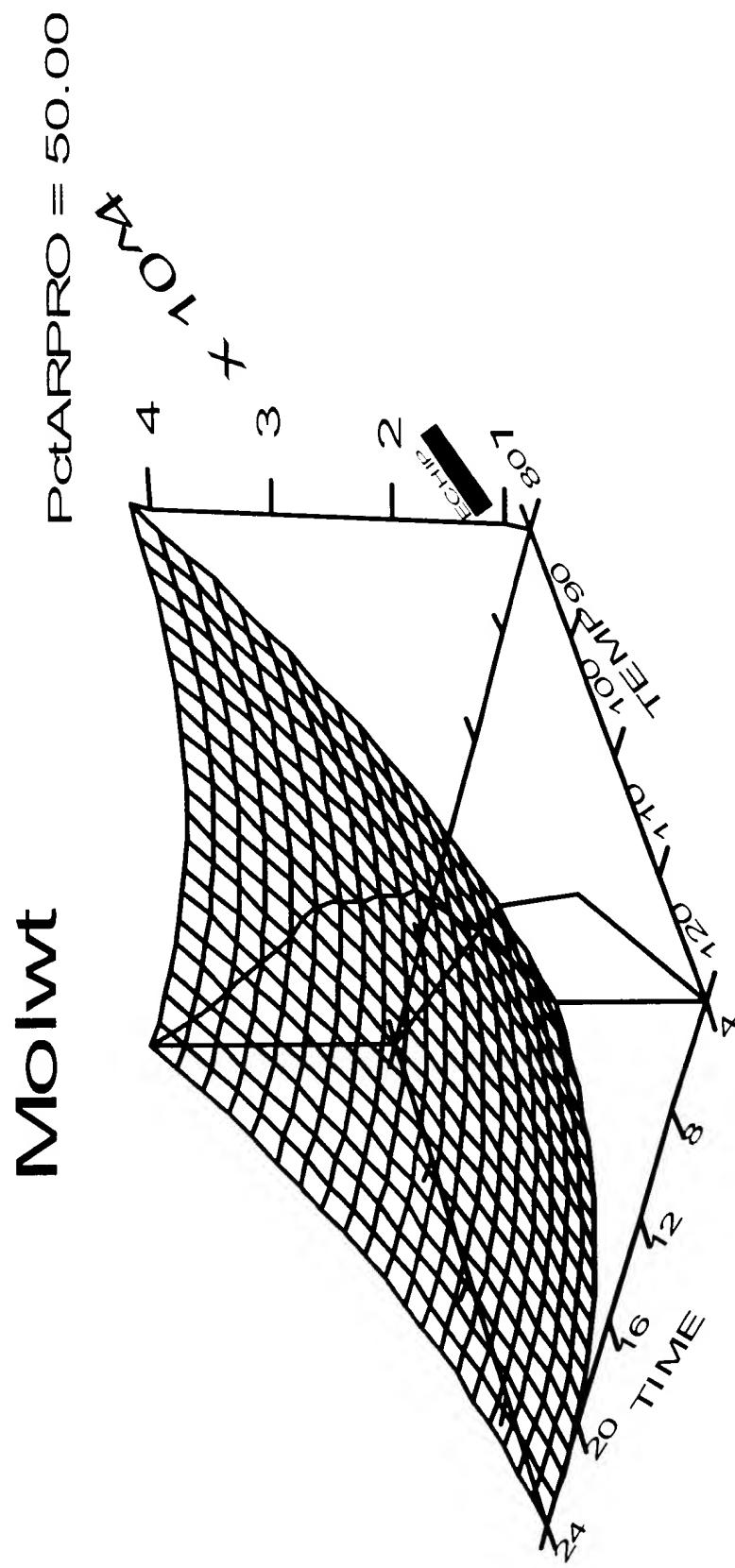


Figure 3. Total Amine Level of Hydrolysate vs.
Time and Temperature of Hydrolysis

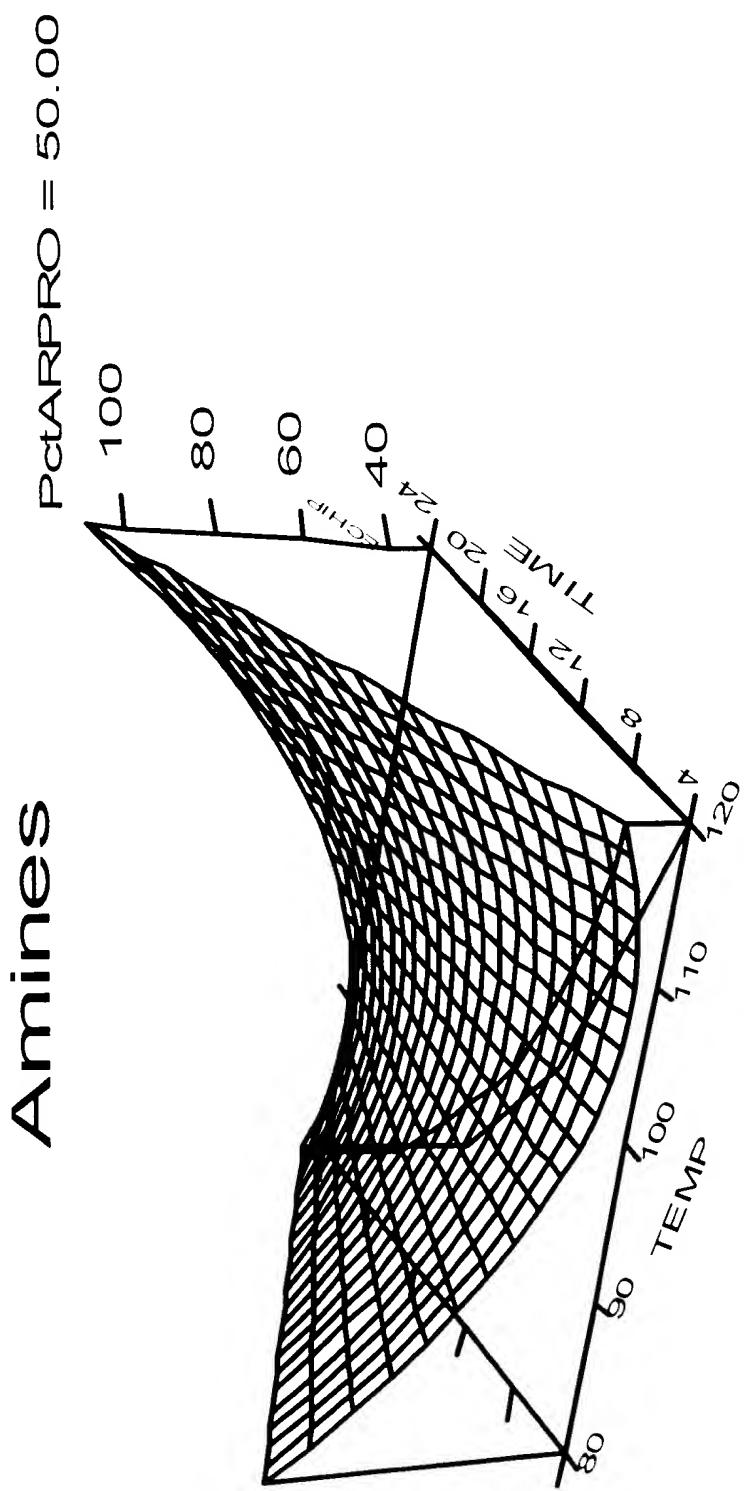


Figure 4. Process Variables vs. Board Properties

